

Work Order ID 68111

Wednesday, April 06, 2011 2:36:43 PM



Page 1

Item ID: D206-628-033

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH

Start Date: 4/6/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DC

DOCUMENT CONTROL

Document Control

BG

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-033 CHG 002

CHG003

Subsides SEE ATTACHED

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

11/14/17 SL

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

Quality Control

DART			
Dart Aerospace Ltd.			
1270 ABERDEEN ST.			
HAWKESBURY, ON, CANADA K6A 1K7			
P/N		D206-628-023	CHG
DESC.		Heli-Access-Step LH	STC
LOT		B62737	STC
MODEL		206L/L1/L3/L4	STC
		CHG003	
		SH98-14	
		SA00500SE	

TC APPROVAL # 09-89

TEL: 1-613-632-5200

MADE IN CANADA

D2729-1

Work Order ID 68111

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Accept

Setup Start

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Stop

Item Name: Heli-Access-Step LH

Start Date: 4/6/2011 Start Qty: 1.00

Required Date: 4/7/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-033 Location: <u>B</u> PPP Rev: <u>B</u>								
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/4/11

11/4/11

MF

11-04-09

Picklist Print

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Work Order ID: 68111

Parent Item: D206-628-033

Parent Item Name: Heli-Access-Step LH



Start Date: 4/6/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A BOLT		Purchased	No			110	Each	2,408.000	3	3	(1x)		(2x)
----------------	--	-----------	----	--	--	-----	------	-----------	---	---	------	--	------

M110139 M109061

Location	Loc Qty	Loc Code
ST350	2408	
116924	408	
117094	1000	
117313	1000	

AN4C14A Bolt		Purchased	No			110	Each	6.0000	8	8	(4x)		
-----------------	--	-----------	----	--	--	-----	------	--------	---	---	------	--	--

M115736 M111982 11/4/78

Location	Loc Qty	Loc Code
ST358	6	
115936	6	

AN4C15A Bolt		Purchased	No			110	Each	46.0000	4	4			
-----------------	--	-----------	----	--	--	-----	------	---------	---	---	--	--	--

M115457 11/4/78

Location	Loc Qty	Loc Code
ST358	46	
115936	46	

AN960C10 WASHER	NAS1149C0363 R	Purchased	No			110	Each	0.0000	3	3			
--------------------	-------------------	-----------	----	--	--	-----	------	--------	---	---	--	--	--

M113520 11/4/78

AN960C416L WASHER		Purchased	No			110	Each	0.0000	24	24	16x		(5x)
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M111359 M112828 11/4/78

Picklist-Print

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Work Order ID: 68111

Parent Item: D206-628-033

Parent Item Name: Heli-Access-Step LH

Start Date: 4/6/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

D2731-3

Manufactured No

110

Each

116.0000



Mounting Lug

Location

Loc Qty

Loc Code

ST469

116

47967

77

52329

39

D2732

Manufactured No

110

f

388.0000



Rubber Extrusion

measured
Sublot 7
cut 3.0" long 2 1/2 x 3/8

Location

Loc Qty

Loc Code

ST410

388

64283

388

D2842-041

Manufactured No

110

Each

0.0000



Step Assembly, 206 Float

D2844-1

Manufactured No

110

Each

11.0000



Arm

Location

Loc Qty

Loc Code

ST265

11

62954

11

D2844-3

Manufactured No

110

Each

19.0000



Arm

Location

Loc Qty

Loc Code

ST265

7

62967

7

ST266

12

66822

12

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Work Order ID: 68111

Parent Item: D206-628-033

Parent Item Name: Heli-Access-Step LH

Start Date: 4/6/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

D3394-041



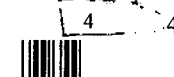
Lug Assembly

Manufactured No

110

Each

39.0000



11/4/7 SP

Location

Loc Qty

Loc Code

MEZZ

39

47970

3

56528

36

3

MS21043-4



Nut

Purchased

No

110

Each

658.0000



11/4/7 SP

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

618

116188

318

116549

300

NAS1515H3-



Washer

Purchased

No

110

Each

103.0000



11/4/7 SP

Location

Loc Qty

Loc Code

ST277

103

115935

3

116373

100

NAS1515H4L



WASHER

Purchased

No

110

Each

40.0000



11/4/7 SP

Location

Loc Qty

Loc Code

FG

40

103691

40

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Picklist Print

October 7, 2010 8:05:54 AM

Page 3

Work Order ID: 62737

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

D2731-7
Mounting Lug

Manufactured No

120 Each

55.0000



4 8 10/10/10

Location

Loc Qty

Loc Code

ST420

16

60996

16

ST470

39

59202

15

61653

24

8

D2732

Manufactured No

120

f

224.4157



2 4 10/10/10

Rubber Extrusion

Location

Loc Qty

Loc Code

ST412

224.415737

43118

2.5

56516

221.915737

5

(D2732-030) Cut (8) at 3.00"

D2842-041

Manufactured No

120

Each

2.0000



1 2 61045 10/14/10

Step Assembly, 206 Float

Location

Loc Qty

Loc Code

ST

2

61045

2

120

Each

1.0000



2 4 61482 10/14/10

D2844-1

Manufactured No

Arm

Location

Loc Qty

Loc Code

ST265

1

52030

1

October 7, 2010 8:05:54 AM

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REFERENCE ONLY

Change Record

Part Number D206-628-633/-034

Description HELI-ACCESS-STEP Installation (407 FLOAT)

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[illegible]

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE